



REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
0	ECO-01273	7/29/2003	WSS
1	ECO-01558	4/7/2005	JL

Bill of Material					
ITEM	PART NUMBER	QTY	DESCRIPTION	FILE NAME	REV
1	EPM-1870	1	77"x.312"x.007" POLYCARBONATE RU MARKER, 1-45, WHITE ON BLACK, 9471 ADHESIVE, 3 STRIPS/SET	-	-

SPECIAL NOTES:

1. FINISH PER TD-09-103 (POWDER COAT), CLASS B, TEXTURE LEVEL 3, - ALL SURFACES UNLESS OTHERWISE NOTED.
2. DIMENSIONS APPLY BEFORE APPLICATION OF FINISH: ADD .005" TO EACH SURFACE FOR INSPECTION.
3. TYPICAL BEND RADIUS = 0.030
4. HIDDEN LINES REMOVED FROM TOP & BOTTOM VIEWS FOR CLARITY.
5. NUMBERED LABELS TO BE PLACED ON FRONT FACE OF RAIL. RAILS TO BE LABELED IN PAIRS. ONE RAIL SHOULD HAVE THE NUMBER 1 AT THE BOTTOM OF THE RAIL AND THE OPPOSITE RAIL SHOULD HAVE NUMBER 1 AT THE BOTTOM OF THE OPPOSITE END. THE END OF THE LABEL WITH THE NUMBER 1 SHOULD START AT THE NOTCH AT THE END OF THE RAIL. TRIM THE LABEL TO LENGTH AS REQUIRED.

INTERPRET DRAWING PER ASME Y14.5M-1994
DIMENSIONAL LIMITS APPLY AFTER APPLICATION OF FINISH
DRAWING NOT TO SCALE
TOLERANCE UNLESS OTHERWISE NOTED:
ANGULAR +/- 1
.XXXX +/- .010
.XXX +/- .015
.XX +/- .030
.X FOR REF. ONLY
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

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PART NUMBER:	3005E2
QTY PER UNIT:	1
MATERIAL TYPE:	CRS
MATERIAL GAUGE:	12 GA
FINISH:	SEE NOTES
DRAWN:	DATE
CA	7/28/2003
CHECKED & APP.	DATE
WSS	7-29-03

TITLE		MOUNTING RAIL - 3/8" SQUARE - FOR 30"H ENHANCED	
GREAT LAKES CASE & CABINET CO., INC.			
P.O. BOX 551 EDINBORO, PA 16412			
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E-MAIL glcc@greatcabinets.com			
DWG NO:	REV	SHEET: 1 OF 1	
I001568	1		

VIEW B-B

