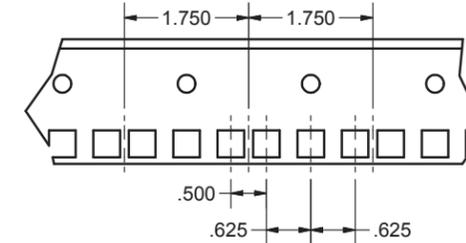


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	ECO-01275	7/23/2003	WSS
2	ECO-01558	4/7/2005	JL

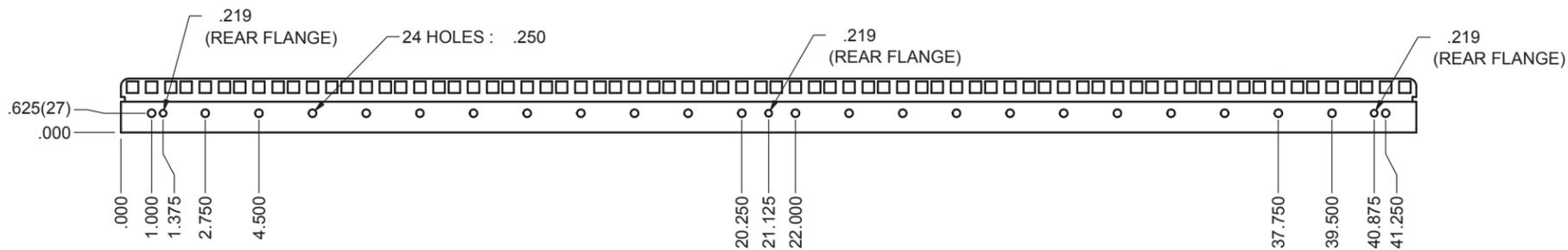
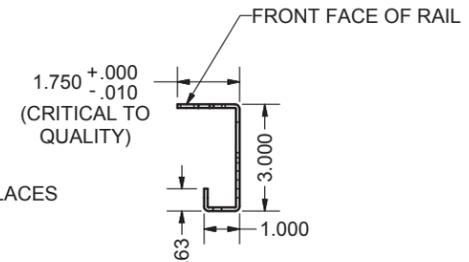
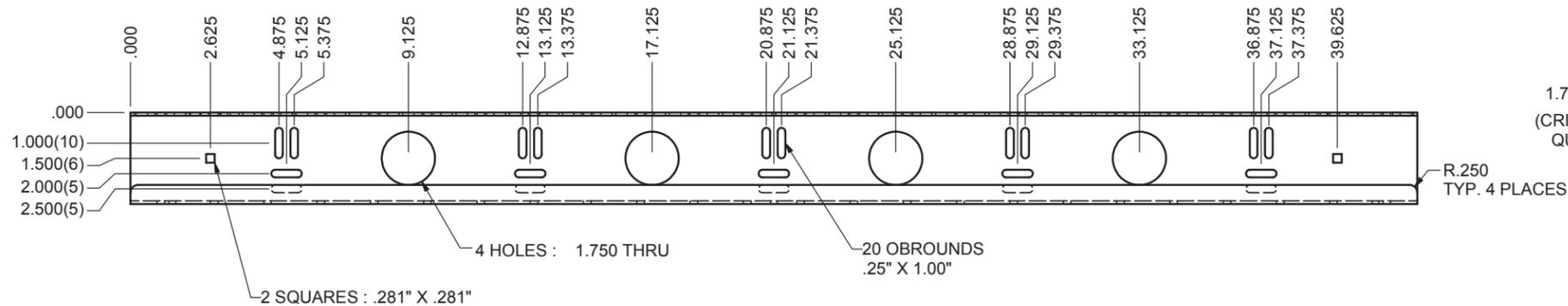
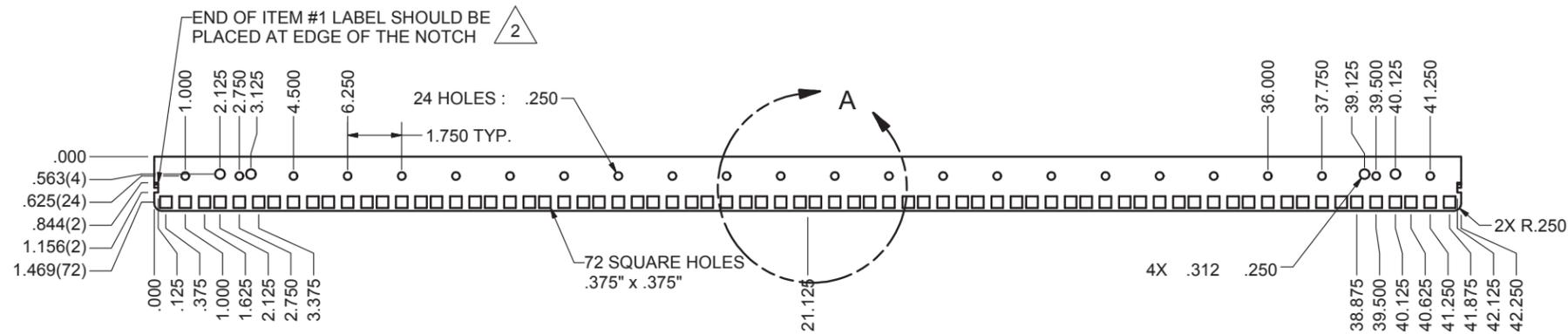
Bill of Material					
ITEM	PART NUMBER	QTY	DESCRIPTION	FILE NAME	REV
1	EPM-1870	1	77"x.312"x.007" POLYCARBONATE RU MARKER, 1-45, WHITE ON BLACK, 9471 ADHESIVE, 3 STRIPS/SET	-	-

SPECIAL NOTES:

- 1) FINISH PER TD-09-103 (POWDER COAT), CLASS B, TEXTURE LEVEL 3, - ALL SURFACES UNLESS OTHERWISE NOTED.
- 2) DIMENSIONS APPLY BEFORE APPLICATION OF FINISH: ADD .005" TO EACH SURFACE FOR INSPECTION.
- 3) TYPICAL BEND RADIUS = 0.030
- 4) NUMBERED LABELS TO BE PLACED ON FRONT FACE OF RAIL. RAILS TO BE LABELED IN PAIRS. ONE RAIL SHOULD HAVE THE NUMBER 1 AT THE BOTTOM OF THE RAIL AND THE OPPOSITE RAIL SHOULD HAVE NUMBER 1 AT THE BOTTOM OF THE OPPOSITE END. THE END OF THE LABEL WITH THE NUMBER 1 SHOULD START AT THE NOTCH AT THE END OF THE RAIL. TRIM THE LABEL TO LENGTH AS REQUIRED.



DETAIL A
TYPICAL EIA PATTERN



INTERPRET DRAWING PER ASME Y14.5M-1994
DIMENSIONAL LIMITS APPLY AFTER APPLICATION OF FINISH
DRAWING NOT TO SCALE
TOLERANCE UNLESS OTHERWISE NOTED:
ANGULAR +/- 1
.XXXX +/- .010
.XXX +/- .015
.XX +/- .030
.X FOR REF. ONLY
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

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PART NUMBER:	4805E2
QTY PER UNIT:	1
MATERIAL TYPE:	C.R.S.
MATERIAL GAUGE:	#12
FINISH:	SEE NOTES
DRAWN	DATE
WSS	6/6/2003
CHECKED & APP.	DATE
C.A.	6/10/03

TITLE	MOUNTING RAIL - 3/8" SQUARE - FOR 48"H ENHANCED	
	GREAT LAKES CASE & CABINET CO., INC.	
	P.O. BOX 551 EDINBORO, PA 16412	
	PHONE (814) 734-7303 FAX (814) 734-3907	
	E-MAIL glcc@greatcabinets.com	
DWG NO:	I001406	REV
		2
SHEET:	1 OF 1	

