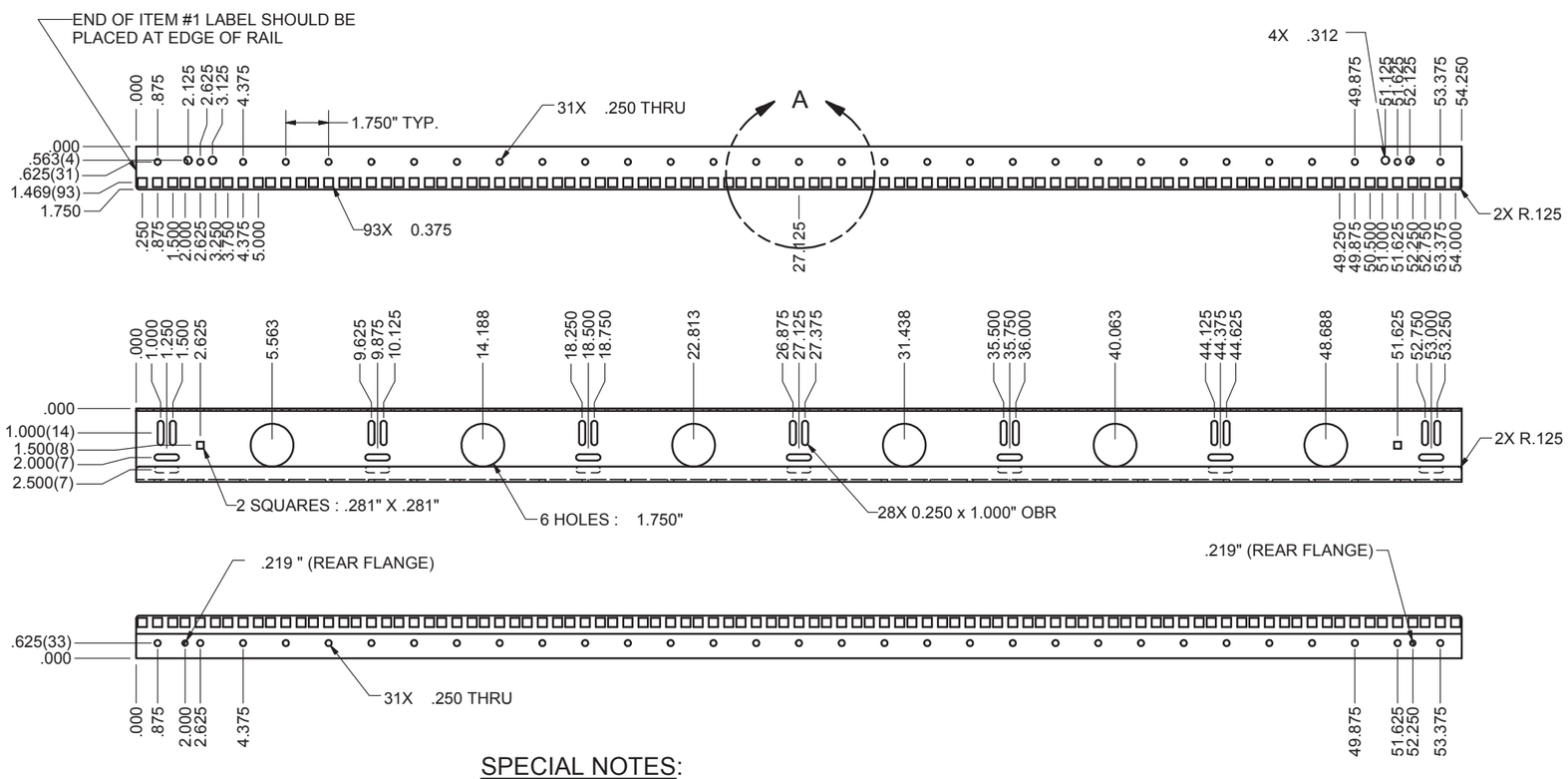
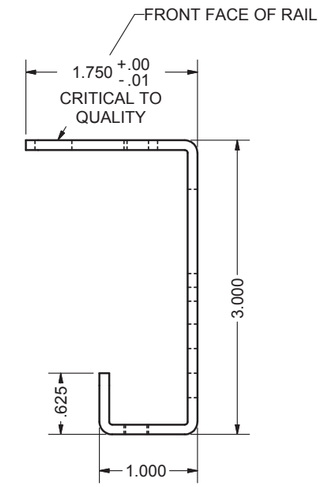
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
0	ECO-01292	9/2/2003	WSS
1	ECO-01558	4/7/2005	JL

Bill of Material					
ITEM	PART NUMBER	QTY	DESCRIPTION	FILE NAME	REV
1 (1)	EPM-1870	1	77"x.312"x.007" POLYCARBONATE RU MARKER, 1-45, WHITE ON BLACK, 9471 ADHESIVE, 3 STRIPS/SET	-	-





SPECIAL NOTES:

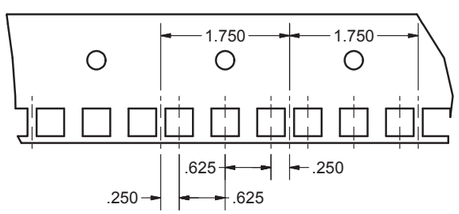
1) FINISH PER TD-09-103 (POWDER COAT), CLASS B, TEXTURE LEVEL 3, - ALL SURFACES UNLESS OTHERWISE NOTED.

2) DIMENSIONS APPLY BEFORE APPLICATION OF FINISH: ADD .005" TO EACH SURFACE FOR INSPECTION.

3) TYPICAL BEND RADIUS = 0.030

(1) 4) NUMBERED LABELS TO BE PLACED ON FRONT FACE OF RAIL. RAILS TO BE LABELED IN PAIRS. ONE RAIL SHOULD HAVE THE NUMBER 1 AT THE BOTTOM OF THE RAIL AND THE OPPOSITE RAIL SHOULD HAVE NUMBER 1 AT THE BOTTOM OF THE OPPOSITE END. THE END OF THE LABEL WITH THE NUMBER 1 SHOULD START AT THE END OF THE RAIL BETWEEN THE 0.375 HOLES AND THE ROW OF 0.250 HOLES. TRIM THE LABEL TO LENGTH AS REQUIRED.

DETAIL A



TYPICAL E.I.A. PATTERN

THIRD ANGLE PROJECTION

INTERPRET DRAWING PER ASME Y14.5M-1994
DIMENSIONAL LIMITS APPLY AFTER APPLICATION OF FINISH
DRAWING NOT TO SCALE
TOLERANCE UNLESS OTHERWISE NOTED:
ANGULAR +/- 1
.XXXX +/- .010
.XXX +/- .015
.XX +/- .030
.X FOR REF. ONLY
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

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PART NUMBER: 6005E2
QTY PER UNIT: 1
MATERIAL TYPE: C.R.S.
MATERIAL GAUGE: #12 GA.
FINISH: SEE NOTES
DRAWN: WSS DATE: 9/2/2003
CHECKED & APP.: C.A. DATE: 9/2/03

TITLE: **MOUNTING RAIL - 3/8" SQUARE - FOR 60"H ENHANCED**

GREAT LAKES CASE & CABINET CO., INC.
P.O. BOX 551 EDINBORO, PA 16412
PHONE (814) 734-7303 FAX (814) 734-3907
E-MAIL glcc@greatcabinets.com

DWG NO: I001643 REV: 1 SHEET: 1 OF 1