



REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
5	ECO-01271	7/17/2003	WSS
6	ECO-01558	4/8/2005	JL

Bill of Material				FILE NAME	REV
ITEM	PART NUMBER	QTY	DESCRIPTION		
1	EPM-1870	1	77"x.312"x.007" POLYCARBONATE RU MARKER, 1-45, WHITE ON BLACK, 9471 ADHESIVE, 3 STRIPS/SET	-	-

REAR FLANGE VIEW

MOUNTING SURFACE VIEW

FRONT FLANGE VIEW

SPECIAL NOTES:

- REFER TO PURCHASE ORDER - SPECIAL INSTRUCTIONS MAY APPLY.
- NUMBERED LABELS TO BE PLACED ON FRONT FACE OF RAIL. RAILS TO BE LABELED IN PAIRS. ONE RAIL SHOULD HAVE THE NUMBER 1 AT THE BOTTOM OF THE RAIL AND THE OPPOSITE RAIL SHOULD HAVE NUMBER 1 AT THE BOTTOM OF THE OPPOSITE END. THE END OF THE LABEL WITH THE NUMBER 1 SHOULD START AT THE EDGE OF ONE OF THE 0.281 x 0.375 RECTANGLES AND TRAVEL TO THE EDGE OF THE OTHER 0.281 x 0.375 RECTANGLE. TRIM THE LABEL TO LENGTH AS NEEDED.
- FINISH PER GREAT LAKES TECHNICAL DOCUMENT #TD-09-103 (POWDER COAT) CLASS B, TEXTURE LEVEL 3 - ALL SURFACES UNLESS OTHERWISE NOTED.
- DIMENSIONS SHOWN ARE PRIOR TO THE APPLICATION OF FINISH. CONSIDER .005" THK FOR EACH COATING SURFACE.

INTERPRET DRAWING PER ASME Y14.5M-1994	<p>NOTICE:</p> <p>Use of this document is subject to a confidentiality and nondisclosure agreement with Great Lakes Case & Cabinet Co., Inc. (GLCC) and may not be reproduced, disclosed or utilized in whole or in part without prior written authorization from GLCC.</p>	PART NUMBER: 8405ES1	TITLE ENHANCED RAIL, FOR 84" HIGH ENCLOSURE, #10-32 TAPPED MOUNTING HOLES		
DIMENSIONAL LIMITS APPLY AFTER APPLICATION OF FINISH		QTY PER UNIT: 1	GREAT LAKES CASE & CABINET CO., INC. P.O. BOX 551 EDINBORO, PA 16412 PHONE (814) 734-7303 FAX (814) 734-3907 E-MAIL glcc@greatcabinets.com		
DRAWING NOT TO SCALE		MATERIAL TYPE: C.R.S.			
TOLERANCE UNLESS OTHERWISE NOTED: ANGULAR +/- 1° .XXX +/- .010 .XXX +/- .015 .XX +/- .030 .X FOR REF. ONLY		MATERIAL GAUGE: #12 GA.			
THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	FINISH: SEE NOTES	DWG NO: I000233		
		DRAWN WSS	DATE 3/5/2003	REV 6	SHEET: 1 OF 1
		CHECKED & APP. C.A.	DATE 3/10/03		